

THE UTILIZATION OF NEW LOW-VISCOSITY POLYOLEFIN MATERIALS IN THE FORMULATION OF HOT MELT ADHESIVES HAS PROVIDED VARIOUS BENEFITS TO THE USERS OF CONSUMER GOODS AND PACKAGING SECTORS IN TERMS OF SUPERIOR ADHESION, IMPROVED LOW APPLICATION TEMPERATURE, AND INCREASED COST SAVINGS



Overview

The hot melt adhesives (HMAs) sector plays a critical role in the packaging industry, particularly when it comes to securing materials efficiently and reliably. The emergence of low-viscosity polyolefin materials in adhesive formulations has revolutionized the way manufacturers approach adhesive applications, offering a wide array of benefits. These benefits include superior adhesion, improved performance at lower application temperatures, and significant cost reductions, all of which align with the ongoing trends of sustainability and operational efficiency in consumer goods and packaging sectors. As global demand for sustainable practices continues to rise, these innovations are becoming essential for businesses striving to remain competitive and environmentally responsible.

Market Situation

The packaging industry is at a crossroads, balancing the growing demand for sustainable, cost-effective solutions with the need for high-performance materials. Hot melt adhesives are commonly used in packaging applications, such as sealing cartons, bonding labels, and affixing items to packaging. However, as consumer preferences shift toward more eco-conscious options, the industry faces several challenges, including the need to bond efficiently with a wide variety of substrates, such as recycled paper and films, that may not always be easy to adhere to using conventional adhesives.

Polyolefin-based materials, particularly low-viscosity polyolefins, have emerged as a solution that addresses these challenges. These materials not only meet the increasing demand for recycled content in packaging but also offer the added benefit of being able to bond effectively to surfaces that are traditionally difficult to adhere to. As manufacturers continue to refine their formulations to reduce energy consumption and improve the sustainability of their operations, the use of these advanced polyolefin materials has become more prominent, offering a pathway to both improved adhesive performance and a smaller carbon footprint.

Market Trends: Several key trends are driving the adoption of low-viscosity polyolefin materials in the formulation of hot melt

adhesives:

- Sustainability and Recycling: As environmental concerns escalate, companies are turning to recycled materials in packaging, making it increasingly important for adhesives to bond efficiently to these surfaces. Low-viscosity polyolefins offer superior adhesion properties, especially when dealing with substrates such as recycled paper and cardboard, which are prevalent in the packaging industry
- guidelines on chemical safety, manufacturers are increasingly looking for non-toxic, safer alternatives. Polyolefinbased adhesives, particularly those free from harmful solvents or additives, fit this need, ensuring compliance with health and safety standards Client Challenges

Regulatory Compliance: As governments

and regulatory bodies impose stricter

manufacturing processes, and hot melt adhesives that can be applied at lower temperatures are helping achieve this goal. Polyolefin-based adhesives are particularly well-suited to this purpose, as they can be applied effectively at temperatures that are lower than those required for traditional adhesives, resulting in significant energy savings Cost Reduction: In a highly competitive

Energy Efficiency: There is a growing trend

toward reducing energy consumption in

global market, manufacturers are constantly seeking ways to reduce costs. Low-viscosity polyolefin materials not only reduce energy consumption but also allow for more efficient adhesive application, meaning less material is wasted. This contributes to significant cost savings over time

While the advantages of low-viscosity polyolefin-based adhesives are clear, many manufacturers in the packaging

and consumer goods sectors face several challenges in integrating these materials into their operations: Substrate Compatibility: Packaging Cost Pressures: Despite the long-term cost-

companies need adhesives that work effectively with a variety of surfaces, including those with coatings or treatments that make bonding difficult. For example, some packaging materials feature bi-axially oriented polypropylene (BOPP), which can be particularly challenging for conventional adhesives to bond with Performance Expectations: Packaging

materials need to be durable enough to

withstand various handling conditions

during transportation and storage.

materials are becoming more diverse, and

- Companies must ensure that the adhesives they use will provide the same or better performance as traditional options, **Our Approach**
- these materials can be prohibitive for some companies. This financial strain can create a barrier to adoption

Energy Consumption: Although the trend

toward low-temperature application is

beneficial, it can be difficult for some

saving benefits of low-viscosity polyolefin

adhesives, the initial investment in new

formulations and equipment to handle

to accommodate adhesives that work at these lower temperatures. Older equipment may not be compatible, and retrofitting may incur significant costs We undertook a comprehensive analysis of the packaging and consumer goods sectors to understand the evolving

manufacturers to re-engineer their systems

needs of our clients. Based on our findings, we recommended the integration of low-viscosity polyolefin elastomers, such as Dow's AFFINITY GA series, into hot melt adhesive formulations.

Our approach involved several key steps: Customization of Formulations: We worked Energy Efficiency Focus: We focused on the directly with manufacturers to customize lower application temperatures required for

materials. This step was crucial in ensuring that the new adhesives met or exceeded performance standards Cost-Effectiveness: Our team helped manufacturers assess the potential cost savings associated with using low-viscosity

polyolefins, not only in terms of energy

savings but also through improved adhesive

efficiency and reduced material waste. We

adhesive formulations using low-viscosity

effectively with a wide range of substrates,

polyolefins, optimizing them to bond

including those made from recycled

- assisted in streamlining the adhesive application process to minimize excess usage and optimize the amount of adhesive needed per product **Our Recommendations** Based on our analysis and the results of our client partnerships, we recommend the following strategies for companies in the consumer goods and packaging sectors:
- opportunities to decrease the energy usage associated with adhesive application, helping clients meet their sustainability goals Compliance and Safety: Ensuring that the adhesive formulations complied with current safety and environmental regulations was a priority. We worked with clients to ensure that the low-viscosity

polyolefins used were free from harmful

such as those related to food safety and

hazardous chemicals

substances and met regulatory standards,

polyolefin-based adhesives, which

production workflows, we identified

contributed to reduced energy consumption

during the application process. By analyzing

their bonding capabilities, particularly with recycled materials. These adhesives provide better adhesion to difficultto-bond substrates, such as coated films or recycled paperboard, leading to stronger, more reliable packaging

solutions Invest in Energy-Efficient Systems: Upgrading to equipment that can operate effectively with lower application

temperatures will result in energy savings and improved operational efficiency. This is especially important in

Adopt Low-Viscosity Polyolefin Elastomers: By switching to these materials, companies can significantly enhance

reducing the overall carbon footprint of packaging production Leverage Cost Savings: The efficiency of low-viscosity polyolefins means that manufacturers can reduce adhesive consumption, waste, and defects in packaging, resulting in significant cost savings. Additionally, the improved energy efficiency will help reduce operational costs over time

sustainability. Low-viscosity polyolefins contribute to sustainability by reducing energy consumption, enabling more efficient use of adhesives, and allowing for better bonding with recycled materials

Emphasize Sustainability: The growing consumer demand for eco-friendly packaging requires a focus on

and solvents help manufacturers meet these new safety standards

and packaging sectors. Among the most significant impacts are:

operating costs, improving the overall profitability of packaging operations

the global movement towards more sustainable manufacturing practices.

Business Impact

The use of low-viscosity polyolefin adhesives has yielded substantial benefits for companies in the consumer goods

Ensure Regulatory Compliance: As regulations around chemical safety tighten, manufacturers should prioritize the

use of safer, more compliant adhesive solutions. Polyolefin-based adhesives that are free from harmful chemicals

have led to stronger, more durable packaging. These adhesives hold up better under a variety of environmental conditions, ensuring that products remain securely packaged throughout their journey to the consumer

Increased Adhesive Performance: The improved bonding capabilities of low-viscosity polyolefin-based adhesives

Cost Reductions: By reducing the amount of adhesive required per application and minimizing waste, companies have realized significant cost savings. The energy-efficient application process has also contributed to lower

Enhanced Sustainability: Companies have been able to reduce their carbon footprint by using adhesives that require less energy to apply. Additionally, by increasing the use of recycled materials in packaging, they have met the rising consumer demand for sustainable products

Regulatory Compliance: Clients have achieved better compliance with regulatory standards related to safety and

environmental impact. This has helped them avoid costly fines and improve their standing with consumers and

regulatory bodies alike

Conclusion The integration of low-viscosity polyolefin materials in hot melt adhesives has provided substantial benefits to the

these advanced materials will likely increase, driving further innovation and sustainability in the packaging sector. By embracing these innovations, businesses can not only improve their operational efficiency but also contribute to

packaging processes while reducing their environmental impact. As the market continues to evolve, the adoption of

consumer goods and packaging industries. These materials offer superior adhesion, improved application

efficiency, and significant cost savings, making them an essential tool for companies striving to improve their

